Application

Application method:

40m2 = 1kg by application with foam brush.
Labor time: 40m2 takes approx. 1.5hrs. based on cleaned surface.

Spray application in cabin = 1kg for 30m2
Labor time: 30m2 takes approx. 0.30hrs. based on cleaned surface.

In some cases you need to mix UC2K HD coating with Isopropanol
Apply UC2K HD between 5-20 dgr.

Application per material type:

New GRP:
- Clean the gelcoat soap-water-high pressure water spray.
- Dry surface with clean cloth
- Clean/degrease the product with aceton (taking off wax-rest material)
- Roughen surface with Scott bright red or sandpaper 320.
- Clean the surface with white spirit.
- Make UC2K HD and wait minimum 15 minutes
- Use a foamroller, foamsponge or airbrush (low pressure) to apply UC2K HD.

Under waterline   : 2 layers. Apply second layer after 24hrs. (Scott bright in between layers)
Above waterline   : 1 layer

GRP used:
- Clean the gelcoat with soap-water-high pressure water spray.
- Dry surface with dry cloth
- Clean/degrease the product with aceton (taking off rest material/stickers etc.)
- Sand paper 320 depending on GRP quality.
- Scott bright red.
- Clean the surface with white spirit.
- Make UC2K HD and wait minimum 15 minutes
- Use a foamroller, foamsponge or airbrush (low pressure) to apply UC2K HD.

Under waterline   : 2 layers. Apply second layer after 24hrs. (Scott bright in between layers)
Above waterline   : 1 layer.

GRP-Steel-Aluminum with antifouling:
- Clean the product with soap-water-high pressure water spray.
- Dry surface with clean cloth
- Remove all antifouling.
- Clean the surface with aceton.
- Roughen and clean surface.
- Painting topcoat for GRP surface. For aluminum and steel: primer-1 layers 2-component paint.
- Scott bright red/sandpaper 320.
- Clean the surface with white spirit.
- Make UC2K HD and wait minimum15 minutes
- Use a foamroller, foamsponge or airbrush (low pressure) to apply UC2K HD.

Under waterline   : 2 layers. Apply second layer after 24hrs. (Scott bright in between layers)
Above waterline   : 1 layer.

Steel or Aluminum including new paint:

- Clean the product with soap-water-high pressure water spray.
- Dry surface with clean cloth
- Scott bright red/sandpaper 320.
- Clean the surface with white spirit.
- Make UC2K HD and wait minimum15 minutes
- Use a foamroller, foamsponge or airbrush (low pressure) to apply UC2K HD.

Under waterline   : 2 layers. Apply second layer after 24hrs. (Scott bright in between layers)
Above waterline   : 1 layer.

Steel-Aluminum with existing paint:

- Clean the product with soap-water-high pressure water spray.
- Dry surface with clean cloth
- Take existing paint of.
- Clean the surface with aceton.
- Roughen and clean surface.
- For aluminum and steel: primer-1 layers 2-component colour paint.
- Scott bright red/sandpaper 320.
- Clean the surface with white spirit.
- Make UC2K HD and wait minimum 15 minutes
- Use a foamroller, foamsponge or airbrush (low pressure) to apply UC2K HD.

Under waterline   : 2 layers. Apply second layer after 24hrs. (Scott bright in between layers)
Above waterline   : 1 layer.

Stainless steel new/used:

- Cleaning surface with thinner depending on dirt.
- Roughen surface with Scott bright red or sandpaper 320.
- Clean the surface with white spirit.
- Make UC2K HD and wait minimum 15 minutes
- Use a foamroller, foamsponge or airbrush (low pressure) to apply UC2K HD.

Above waterline   : 1 layer.

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Aluminum new/used:

- Clean the product with soap-water-high pressure water spray.
- Dry surface with clean cloth
- Clean the surface with aceton.
- Roughen and clean surface.
- For aluminum: primer-1 layers 2-component colour paint.
- Scott bright red/sandpaper 320.
- Clean the surface with white spirit.
- Make UC2K HD and wait minimum 15 minutes
- Use a foamroller, foamsponge or airbrush (low pressure) to apply UC2K HD.

Under waterline   : 2 layers. Apply second layer after 24hrs. (Scott bright in between layers)
Above waterline   : 1 layer.

Control system for warranty via login on our website UC international Marine.

Program:
1. Signed checklist with standard questions/commitment to client
2. Offer incl. delivery conditions.
3. Before application complete checking list "BEFORE".
4. Application.
5. After application complete checking list "AFTER".
6. Login-, and completion lists (BEFORE/AFTER) per project.

2021

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